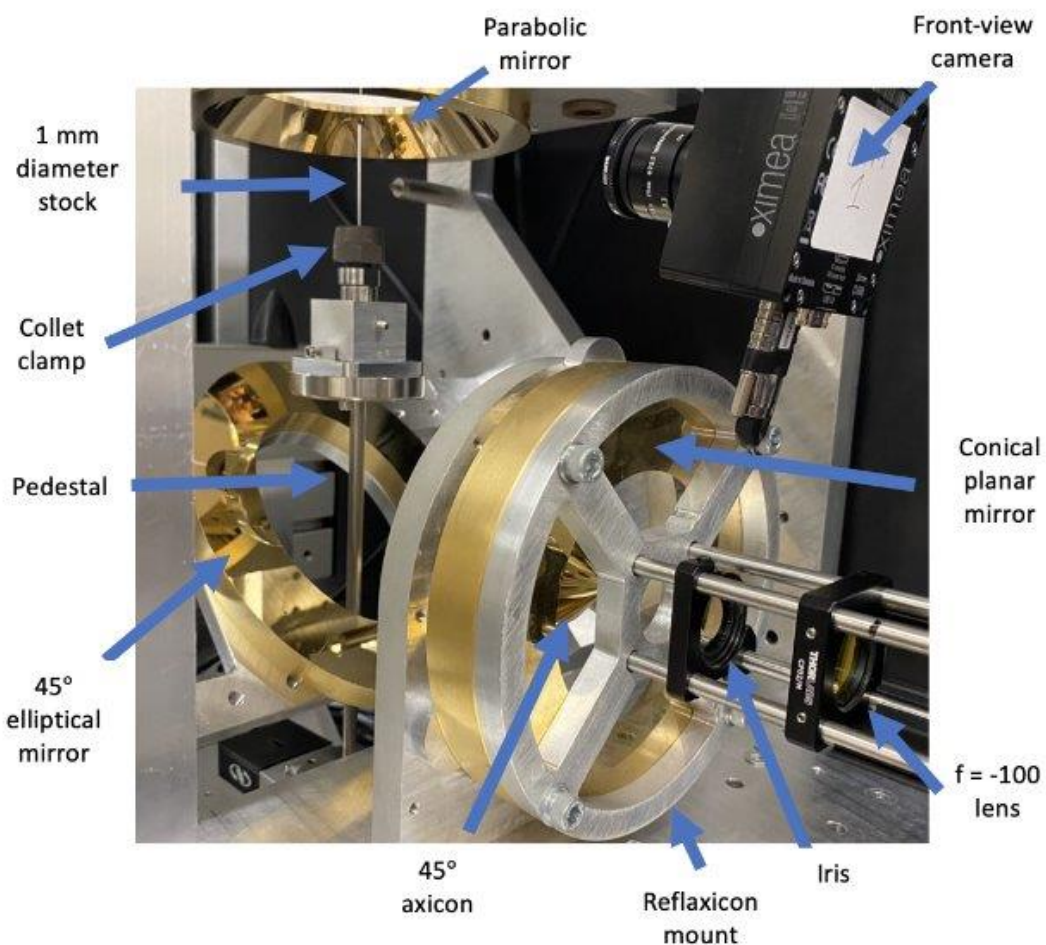


# Sapphire fibre growth

| Peak stress (MPa) | Round 1 | Round 2 | Round 3 |
|-------------------|---------|---------|---------|
| Stock             | 366     | -       | -       |
| Fibre 1           | > 460   | > 710   | > 634   |
| Fibre 2           | > 543   | > 625   | > 792   |
| Fibre 3           | > 109   | -       | -       |

Table 5.1: The results of the strength testing

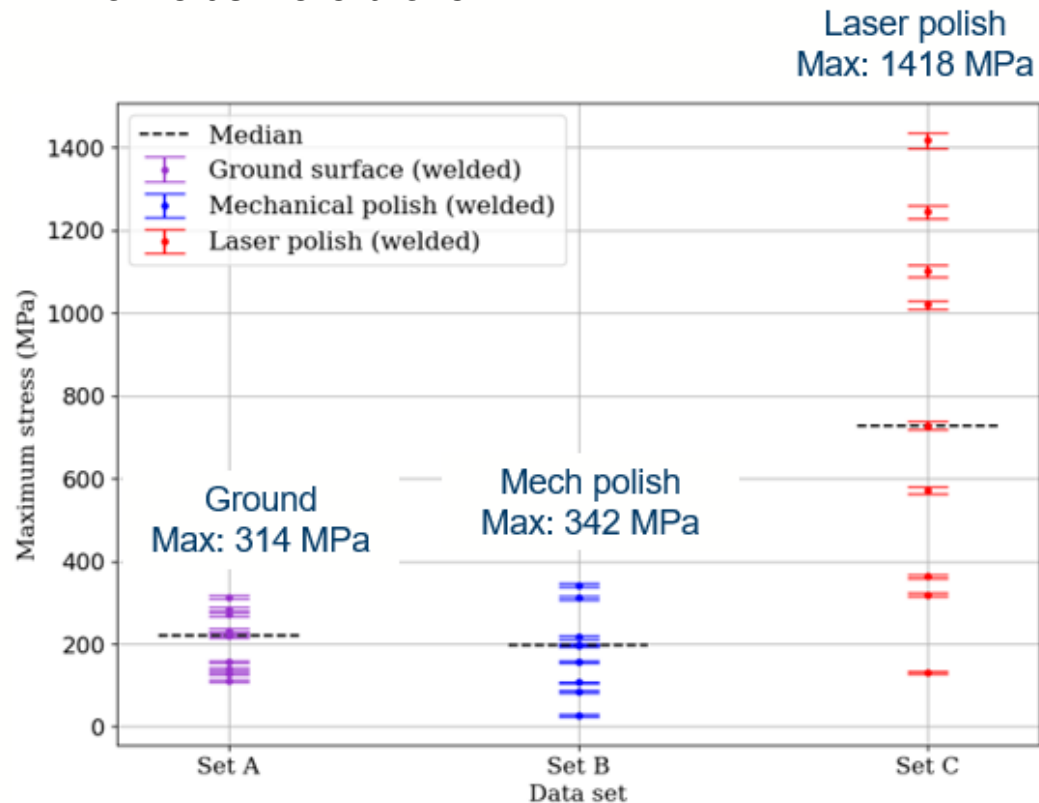
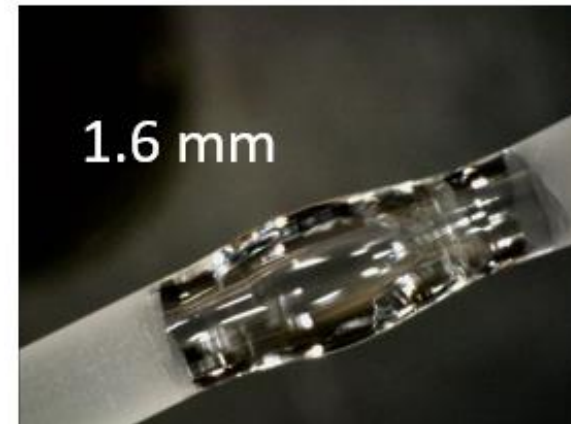
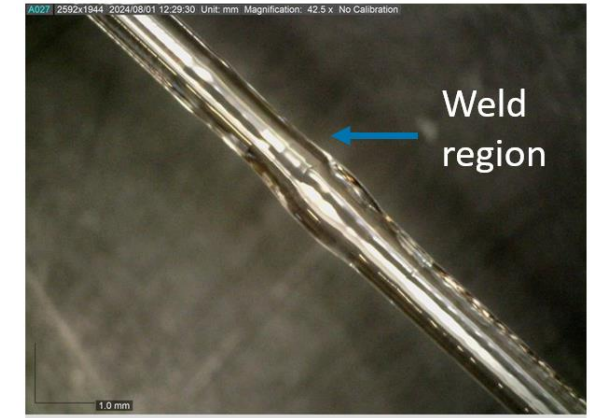
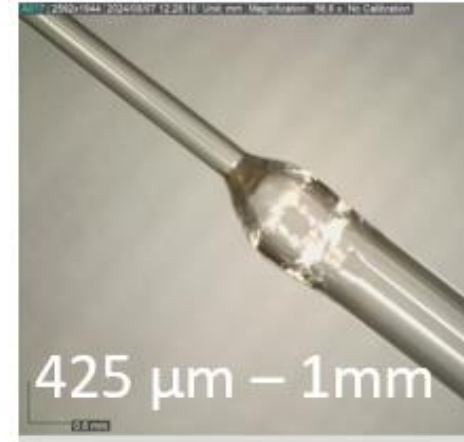


- Laser heated pedestal growth method used to produce sapphire fibres
- 1 mm in diameter, 350 mm long
- Peak strength of 792 MPa (unbroken)
- Good surface quality and diameter tolerance ( $\pm 5\%$  fibre diameter)



# Sapphire welding

- 425  $\mu\text{m}$  - 1.6 mm diameter samples welded
- Ability to repair/reweld repeatedly
- Highest maximum stress observed: **1.4 GPa (unbroken)**
- Laser polished samples significantly stronger than ground and mechanically polished samples
- No welds were broken



# Sapphire Thermal Conductivity & Mechanical Loss

- Measured down to 13 K for six resonant modes
- Ringdowns measured at  $\sim 5$  K intervals
- Using welded 425  $\mu\text{m}$  fibre to 1 mm rod
- Infer  $h\phi_s$  of  $1.3 \times 10^{-11}$  (cannot decouple surface and weld)

