





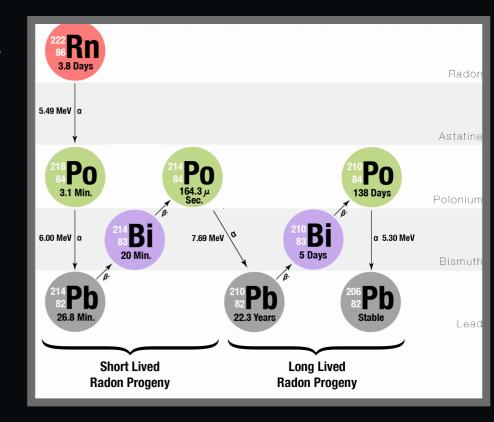
Molecular sieve-based gas recycling system with radon reduction for rare-event gaseous detectors

Introduction

Introduction

Molecular Sieves
Low Background MS
Other Gases
Gas System Design
Performance Testing
Conclusions

- In ultra-sensitive gas-based experiments,
 it is crucial to use pure target gases
- Contaminants such as radon can produce unwanted backgrounds
- Other contaminants like water, nitrogen and oxygen can suppress signals





Keep flowing fresh target gas

B. R. Battat et al., Radon in the DRIFT-II directional dark matter TPC: emanation, detection and mitigation, JINST 9 (2014) P11004. R. Guida et al., Effects of gas mixture quality on GEM detectors operation, J. Phys.: Conf. Ser. 1498 (2020) 012036



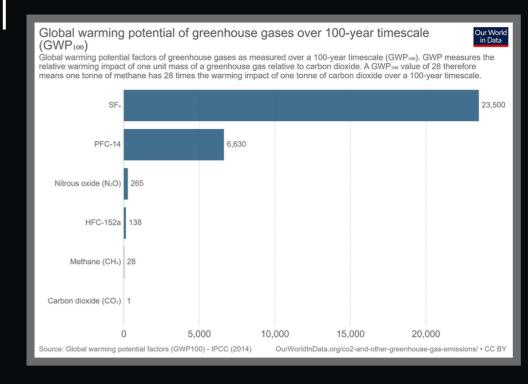


Introduction

- SF₆ gas become of interest in directional dark matter searches
- Future large scale plans CYGNUS-1000 utilising 1000 m³ of SF₆
- Continuously using fresh SF₆ gas is problematic due to strict regulations with the use F-gases

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We need an alternative method that *recycles* SF₆ gas

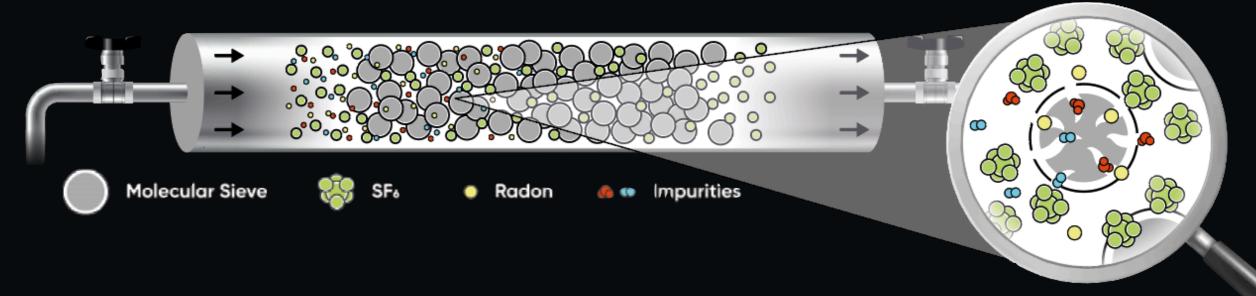
S. E. Vahsen, C. A. J. O'Hare, W. A. Lynch, et al., Cygnus: Feasibility of a nuclear recoil observatory with directional sensitivity to dark matter and neutrinos, 2020.





Molecular Sieves (MS)

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- Molecular sieves are structures with specific pore sizes (four different types: 3A, 4A, 5A and 13X)
- Pores allow molecules with the critical diameter equal or below to be adsorbed on to the structure
- Molecules with diameters larger than the critical diameters pass between the bead gaps

Sigma-Adrich, Molecular Sieves-Technical Information Bulletin, AL-143 Mineral Adsorbents, Filter Agents and Drying Agents (2020).

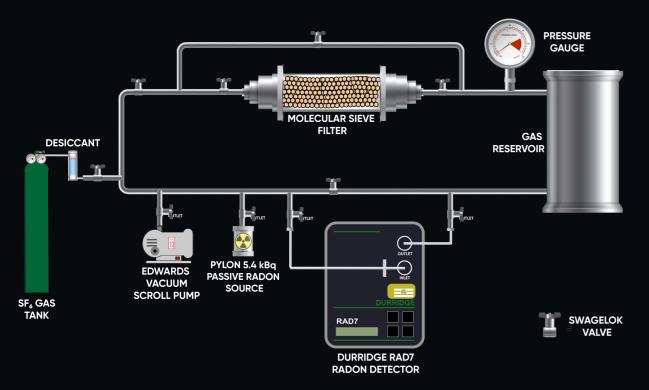


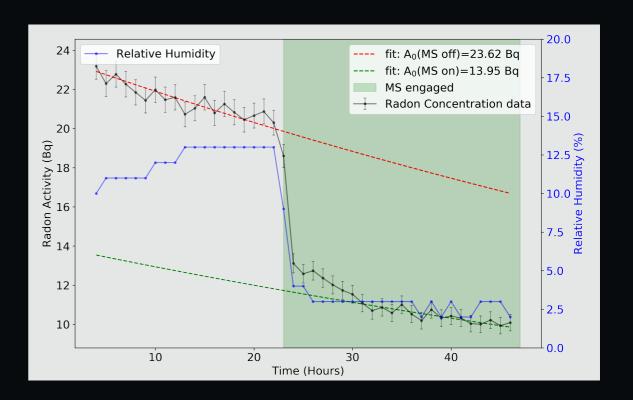


Molecular Sieves (MS)

Demonstration of radon removal from SF₆

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Radon removed by 5A type MS from SF₆ at room temperature **(97±1 Bq/Kg)**

R. R. Marcelo Gregorio et al., Demonstration of radon removal from SF6 using molecular sieves, JINST 12 (2017) P09025.

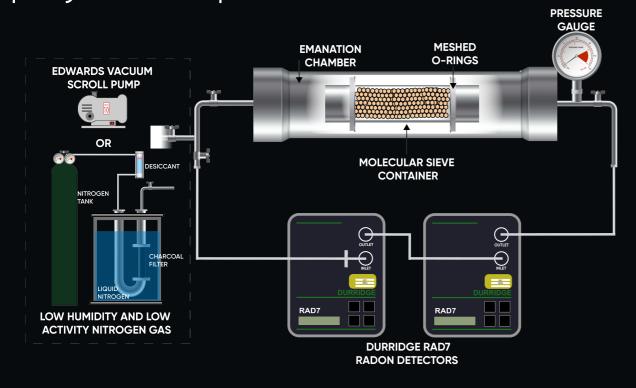




Low Background MS

Commercial MS intrinsically emanate radon at levels unsuitable for ultra-sensitive rare-event physics experiments

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Commercial
5A type MS:
525±37 mBq/kg

Goal is to **maximise amount of MS allowed** by radioactive budget of an experiment ~ 1 mBq

R.R. Marcelo Gregorio et al., Test of low radioactive molecular sieves for radon filtration in SF6 gas-based rare-event physics experiments, 2021 JINST 16 P06024





Low Background MS

Nihon University in collaboration with Union Showa K.K., has developed a method of producing low radioactive MS Introduction
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Commercial Sigma-Aldrich



Nihon Uni MS V1



Nihon Uni MS V2

To provide a complete comparison of the MS candidates, the results from the **emanation** and **filtration** tests were combined

H. Ogawa et al., Development of low radioactive molecular sieves for ultra-low background particle physics experiment, JINST 15 (2020) P01039.





Low Background MS









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MS	Geometry	Rn emanated mBa/kg	Rn Captured Bg/kg
Sigma Aldrich (Commercial)	8-12 mm uniform	525±37	97±1
Nihon-Uni (V1)	1-2 cm Granules	99±23	35±2
	Fine Powder	680±30	330±3
Nihon-Uni (V2)	Powder	<32	254±3

The NU-developed (V2) 5Å MS emanated radon **at least 98% less** per radon captured, compared to the commercial MS

R.R. Marcelo Gregorio et al., Test of low radioactive molecular sieves for radon filtration in SF6 gas-based rare-event physics experiments, 2021 JINST 16 P06024





Overview so far

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- ✓ Removes radon <u>5A Type MS</u>
- ✓ Low intrinsic radioactivity MS NU V2 MS
- ✓ Remove common impurities 3A, 4A Type MS
- ✓ Does not absorb target gas SF₆ 3A, 4A, 5A Type MS

Ideal for pure SF6 experiment!

How about other target gases?

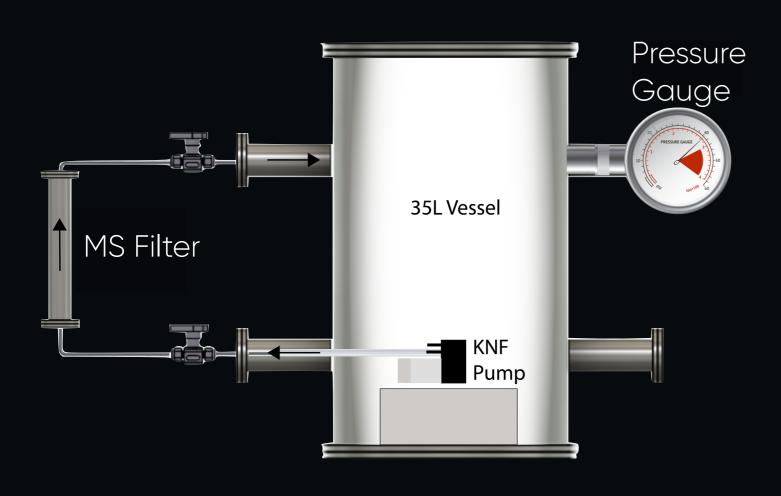




Application to other gases

Does the MS absorb the desired target gas?

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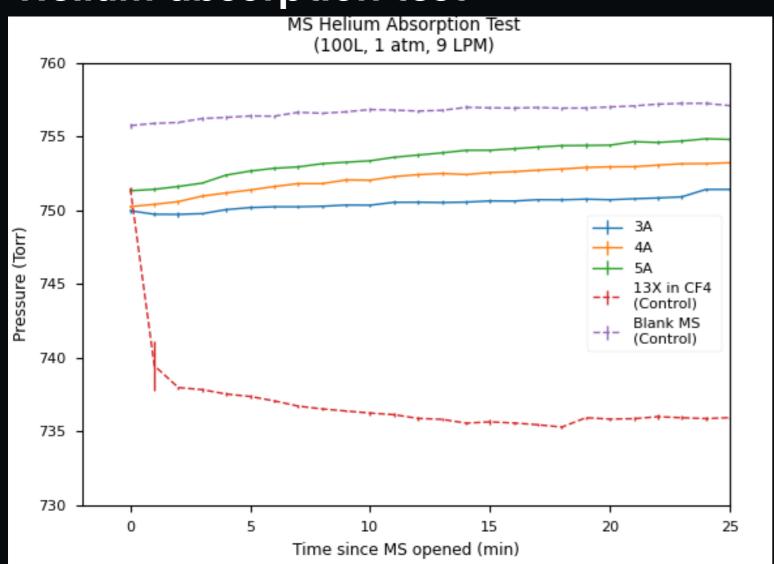


3A/4A- removes N_2 , O_2 and H_2O **5A** - removes radon



Application to other gases: He

Helium absorption test



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3A/4A- removes N₂,O₂ and H₂O
5A - removes radon
13X in CF₄- absorption control

- √ 3Å, 4Å and 5Å type does not absorb helium
- Purification with radon removal suitable for helium in pure form and mixtures





Application to other gases: CF₄

CF₄ Absorption test

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MS	Pressure change after 20m (torr)	Absorption per mass of MS (torr/kg)	Notes
3A	-	-	
4A	1±3	-3±6	
5A	-39±3	87±7	
13X	-26±3	67±8	Control
Activated Charcoal	-54±3	197±11	

3A/4A- removes N_2,O_2 and H_2O

5A - removes radon

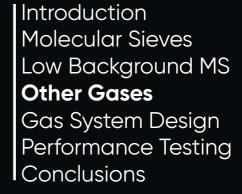
13X - absorption control

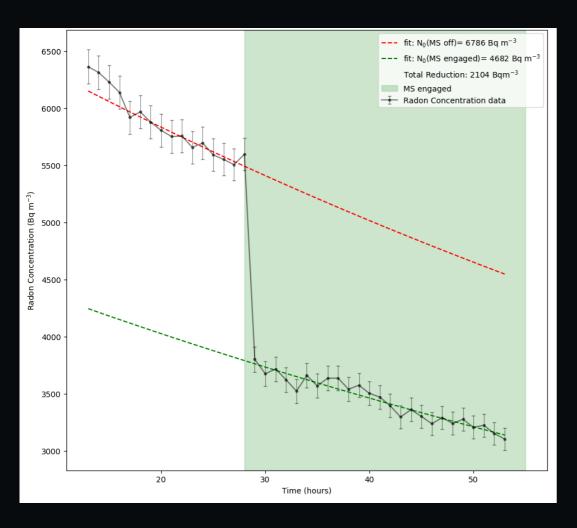
- √ 3Å and 4Å type does not absorb CF₄
- √ 5Å type absorbs CF₄ at 87±7 torr/kg



Application to other gases: CF4

Radon removal from CF₄





100±1 Bq/Kg Pressure drop: ~12 torr

- ✓ 5Å type absorbs CF₄ but still removes radon (c.f. SF₆ 97±1 Bq/Kg)
- Purification suitable for pure CF₄ but mixtures are problematic





MS filters and target gases

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Experiment's Target Gas	MS Filter (5A) For removal radon only	MS Filter (3A:4A:5A) For removal of common impurities including radon	MS Filter (3A:4A) For removal of common impurities (no radon removal)
SF ₆			
CF ₄			
SF ₆ :He			
CF4:He	X	X	
SF ₆ :CF ₄	X	X	
SF ₆ :CF ₄ :He	X	X	



MS filter ready to use 'as is'



Issues with conserving target gas mixing ratio



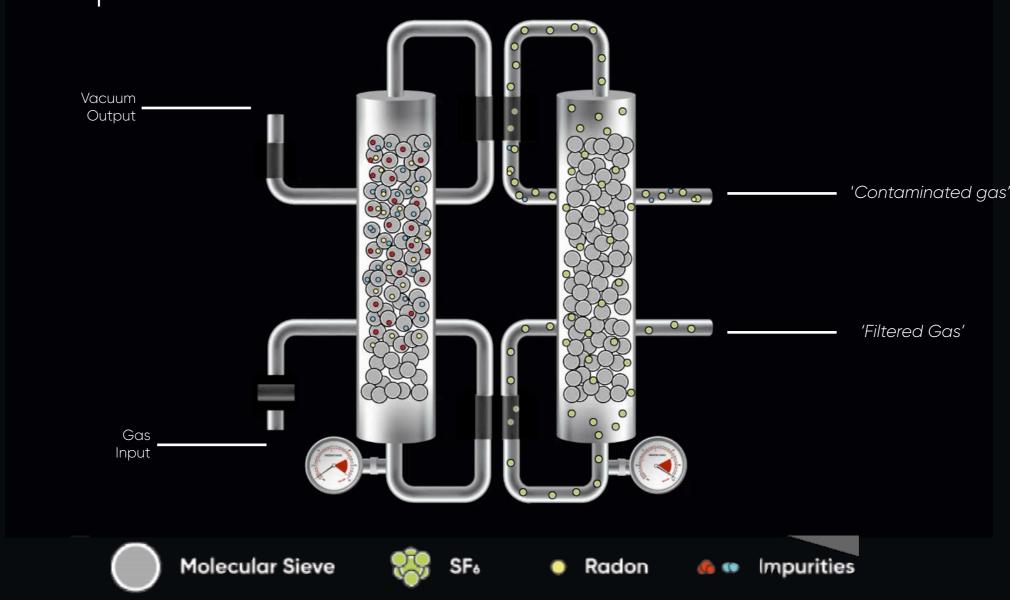


Gas System Design

Dual MS design utilises Vacuum Swing Adsorption

(VSA) Technique

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Notice small amount of our desired gas is lost during vacuum regeneration

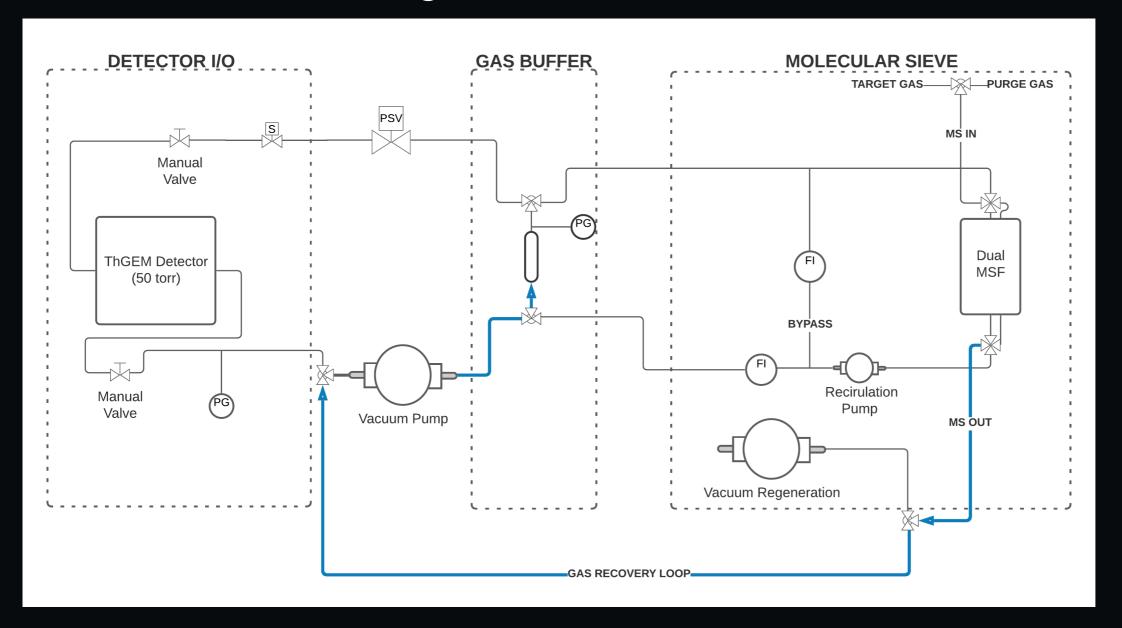




Gas System Design

Unlike conventional VSA system we have a gas recovery loop allowing recovery of at least 99.99% of total gas used

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Current Status

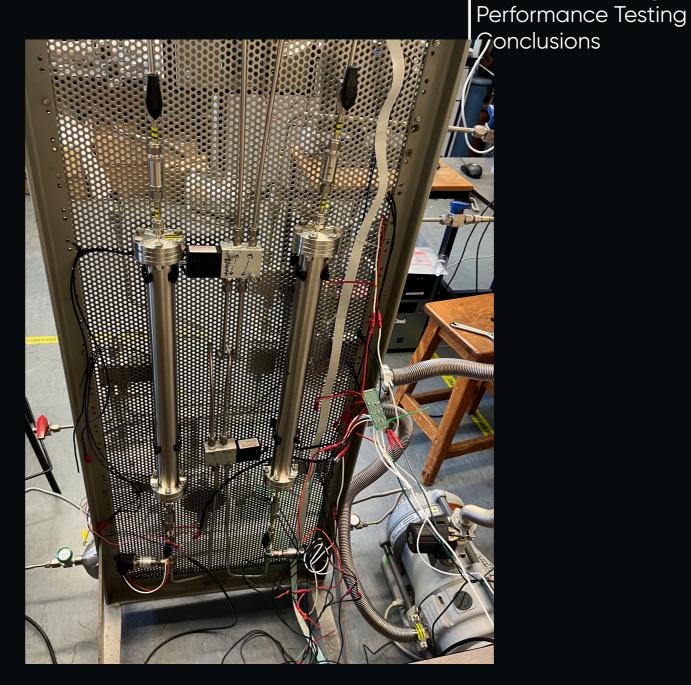


Photo of status December 2021

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Other Gases

Molecular Sieves

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Gas System Design



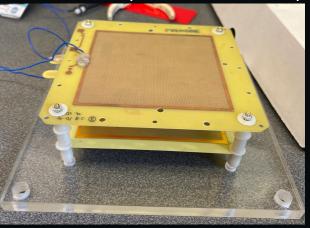


Performance Testing



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ThGEM (10 x 10 cm)



100L Vessel







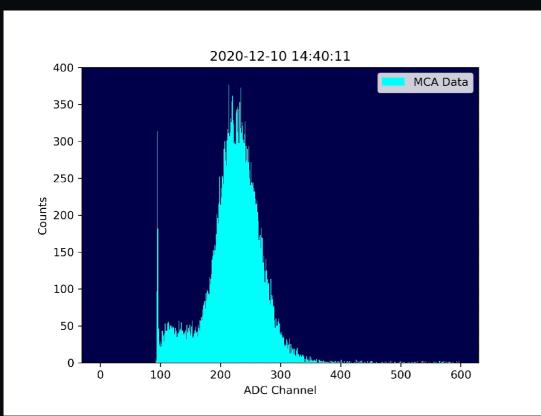


Performance Testing

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Compare detector operation with and w.o. gas system by measuring:

1. Gas gain detector signal



Example of signal deterioration due to gas contamination in a ThGEM TPC CF₄ (Fe-55 calibration source)

2. Experiment's Intrinsic radon background





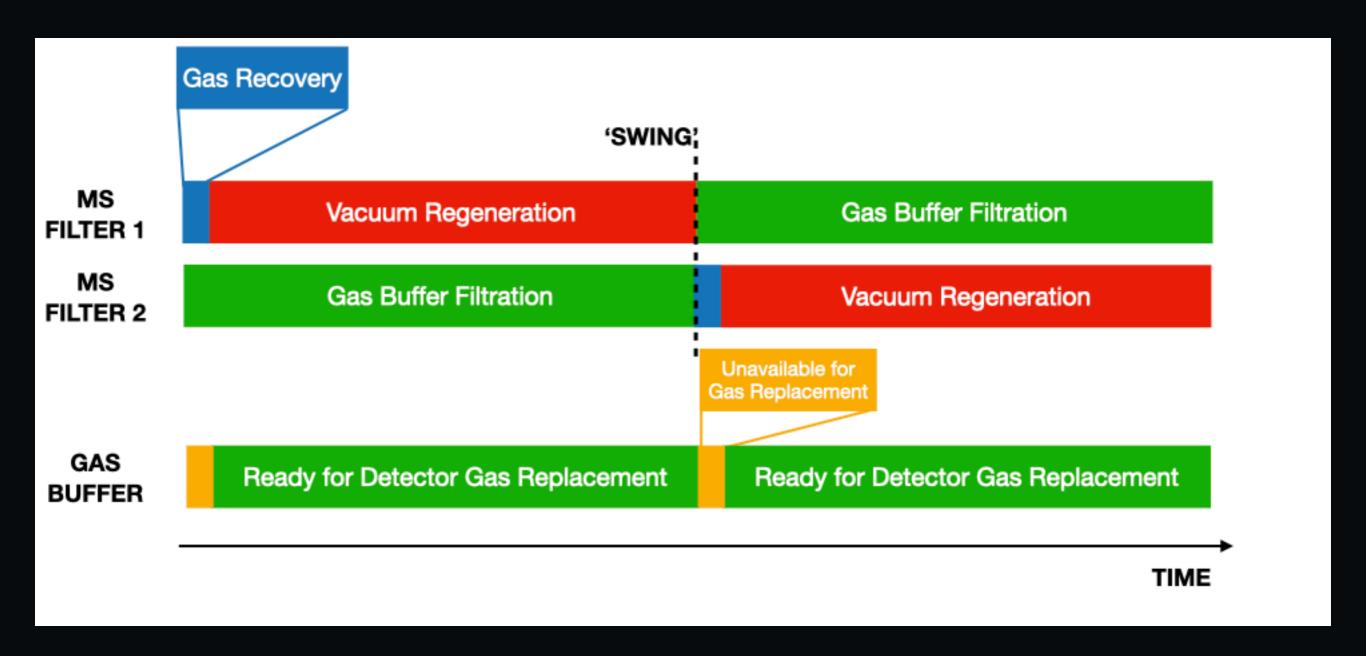
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Vacuum Swing Adsorption
Planned Testing
Conclusions

- Devised an alternative method that recycles gas significantly reducing the total gas used in ultra-sensitive gas-based experiments
- Identified a suitable low background MS candidate
- Presented suitable MS Filters for SF₆, CF₄ and He target gases in pure form and mixtures
- Working towards MS gas system demonstration with pure SF₆, CF₄ and SF₆:He



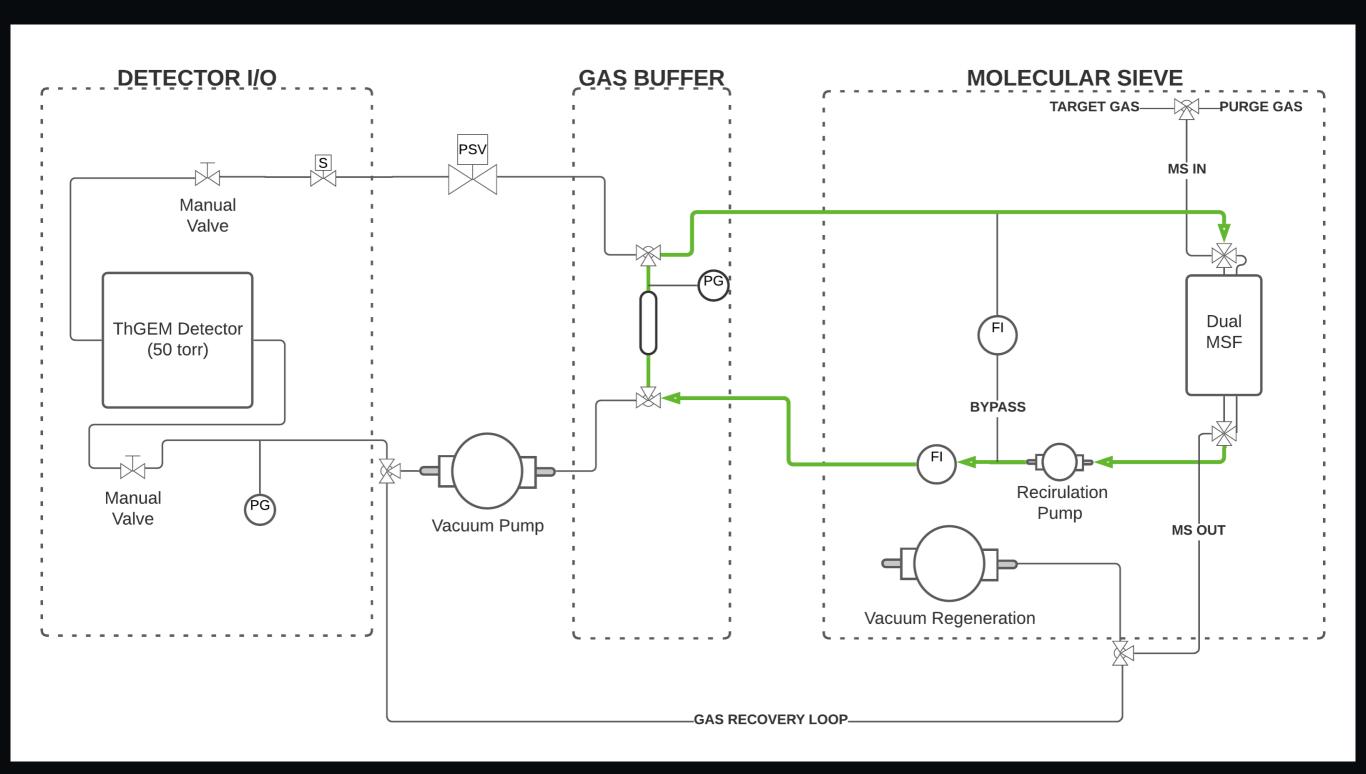
VSA Operation







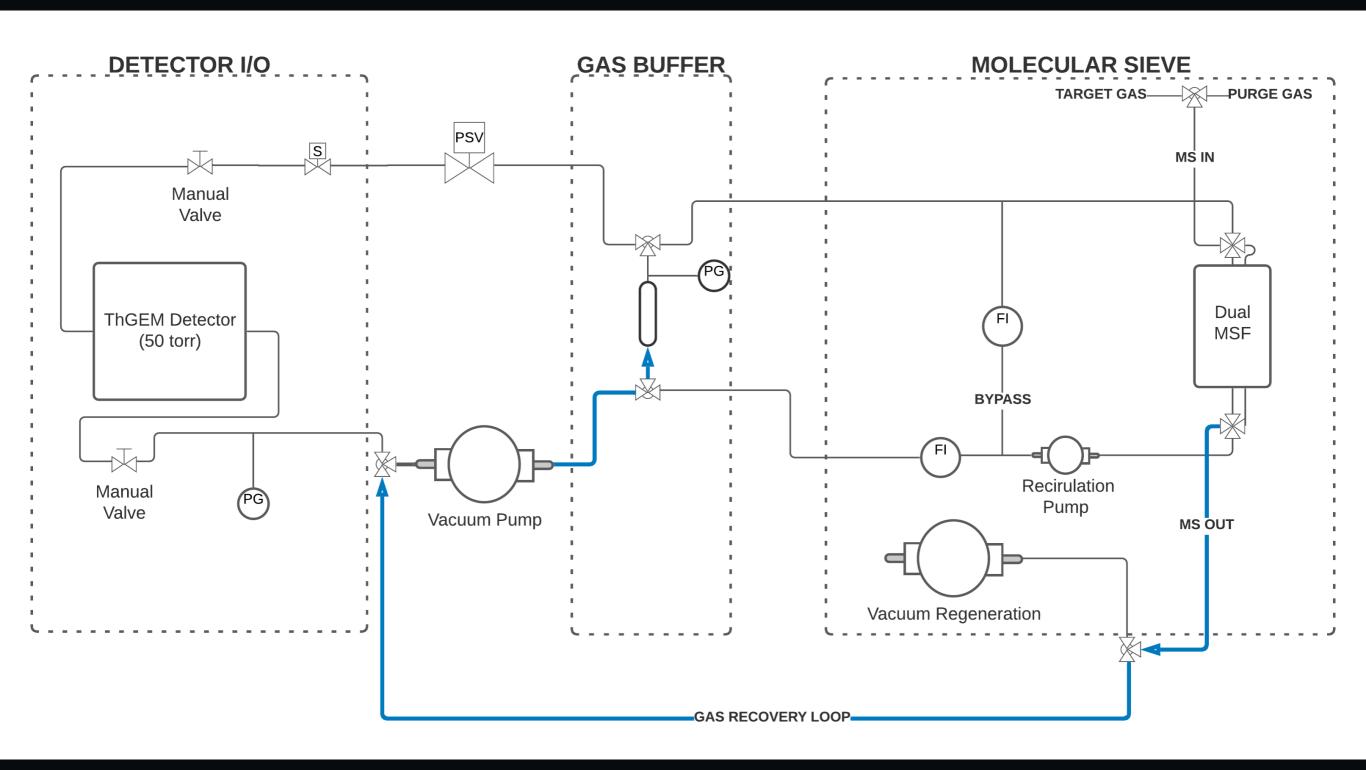
VSA: Gas Filtration







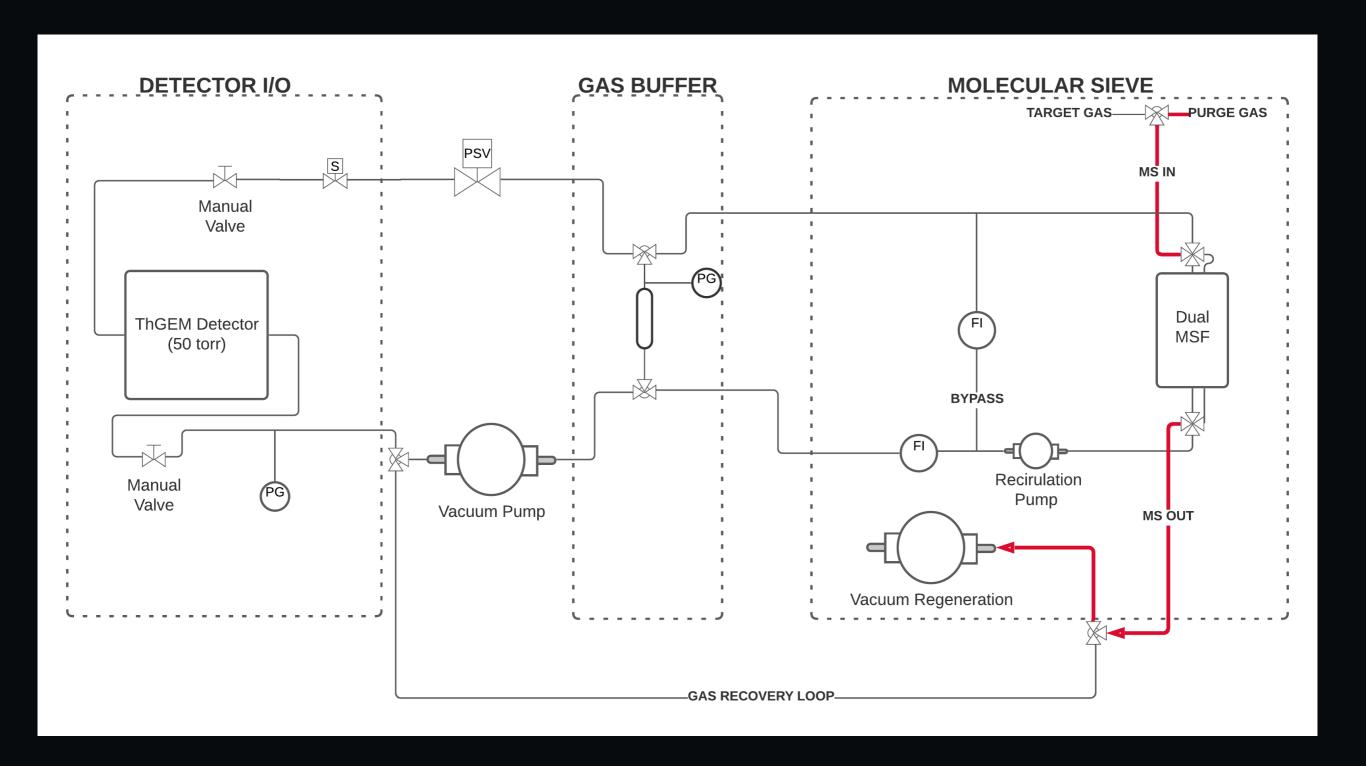
VSA: Gas Recovery Loop







VSA: Vacuum Generation





VSA: Gas Replacement

