



# Argon distillation with the Aria project for dark matter searches

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#### DarkSide-20k

- WIMP Dark Matter search
- Dual-phase Liquid Argon TPC
- Two features
  - UAr as the WIMP target
  - SiPM-based Photodetector Modules (PDM) arrays as read-out
- DarkSide-20k needs 50 tons of UAr
- Projected sensitivity of 10<sup>-47</sup> cm<sup>2</sup> for 1 TeV/c<sup>2</sup> WIMP mass.



#### Liquid Argon

- Has high ionization and scintillation yields
- Background rejection
  - Pulse shape Discrimination (PSD)
    - Fast decay time (Singlet) ~ 7 ns
    - Slow decay time (Triplet) ~ 1600 ns
    - Rejection power-10<sup>8</sup>
- Main background-> <sup>39</sup>Ar
  - Produced primarily due to the cosmic ray interaction of <sup>40</sup>Ar.
  - Create a signal pile up as well as high data acquisition rates in the rare event search experiments.



#### **DS-50 Results**

• The DS-50 collaboration has showed that underground Argon (UAr) from  $CO_2$  well in Colorado has an <sup>39</sup>Ar rate of 7.3 × 10<sup>-4</sup> Bq/kg.



#### ARIA

- Cryogenic isotopic distillation plant installed in a mine shaft at CarboSulcis, S.p.A. in Cagliari, Italy.
- 350m tall distillation column
- Designed to reduce <sup>39</sup>Ar isotopic fraction in UAr by a factor of 10 per pass.
- Production rate of 10 -15 kg/day
- Prototype Seruci-0 is assembled and a functionality test is done with nitrogen.





#### Distillation

- Physical separation process based on the volatility differences of the components in the liquid mixture.
- Relative volatility is the ratio between the volatility of the components in a mixture.
- The product purity in a distillation column is maximised by two methods: Refluxing and Reboiler
- Reflux ratio is defined as the ratio between liquid reflux (L) and top product (D).



#### Distillation

- The vapour rises and liquid flows down in the distillation column.
- The distillation column contains trays or packings which are used to enhance the separation of the components in the liquid mixture.
- The vaporization-condensation cycle is the distillation cycle.
- As the relative volatility goes to unity, more distillation cycles are needed.



#### **McCabe-Thiele Method**



- A graphical method.
- Suitable for binary distillation

- x<sub>D</sub>: Molar fraction of the lighter component in liquid phase at distillate.
- $\circ$  x<sub>F</sub>: Molar fraction of the lighter component in liquid phase at feed.
- $x_B$ : Molar fraction of the lighter component in liquid phase at bottom.

#### Fenske-Underwood-Gilliland (FUG) method

• Determination of the minimum number of stages 1.0 stages at infinite reflux using Fenske 0.8 equation. 0.6 - N<sub>min</sub> -+N• Calculation of the minimum reflux ratio using 0.4 Underwood equation. 0.2 • Applying Gilliland Correlation, an engineering Min 0 approximation, to determine the actual stages 0.2 0.8 0.4 0.6 1.0 0  $R - R_{min}$ number of stages. Min Total reflux reflux

#### Commissioning run of the column

- Different compressor mass flows lead to different heat exchange rates in the "reboiler" and in the "condenser".
- This implies different flow speeds in the distillation column, and it can lead to a different column distillation capability.
- The three different compressor configurations are used.
  - 430 kg/h
  - 250 kg/h
  - 620 kg/h

# Separation factor in three different compressor conditions



#### Solving McCabe Method by an Analytical Approach





### Production rate for different number of theoretical stages (McCabe method)



#### Production rate for changing liquid density (McCabe method)



Liquid density(kg/m<sup>3</sup>)

## Production rate for changing maximum liquid velocity (McCabe method)



#### Conclusion

- From the commissioning run data, the separation factor is calculated. The separation factor decreases with the increase in the mass flow in Compressor.
- The analytical approach of Mc-Cabe method and FUG method made the simulation working for Argon isotopes.
- The optimal values of liquid density, maximum liquid velocity, and the number of theoretical stages of distillation are found.

#### Future Plans

- Develop a simulation capable of multicomponent distillation which will help us to understand the dynamic behaviour of the distillation column and the controlling parameters better.
- Check the production possibility of other stable isotopes of experimental interest as well as commercial interest.

### Thank You